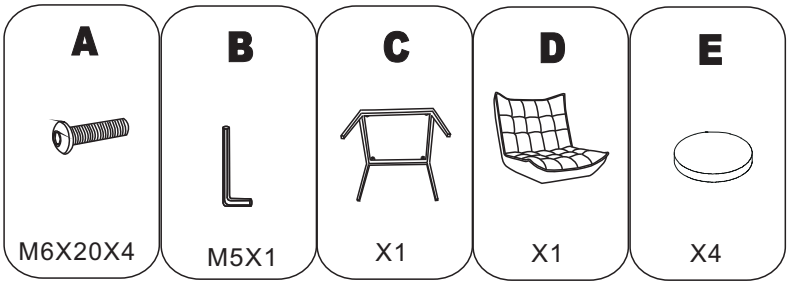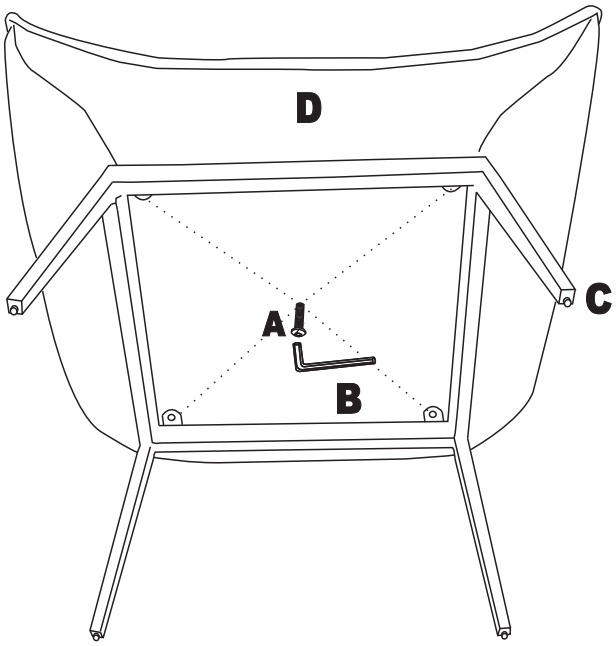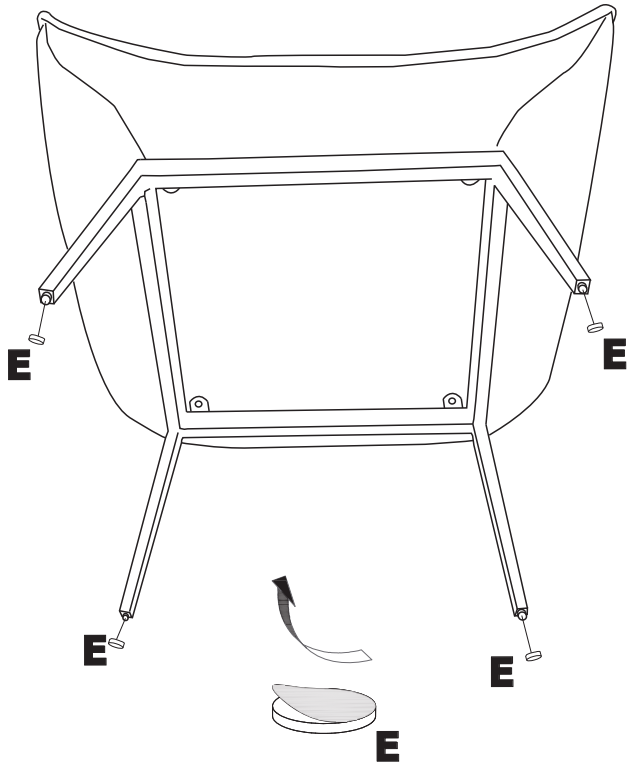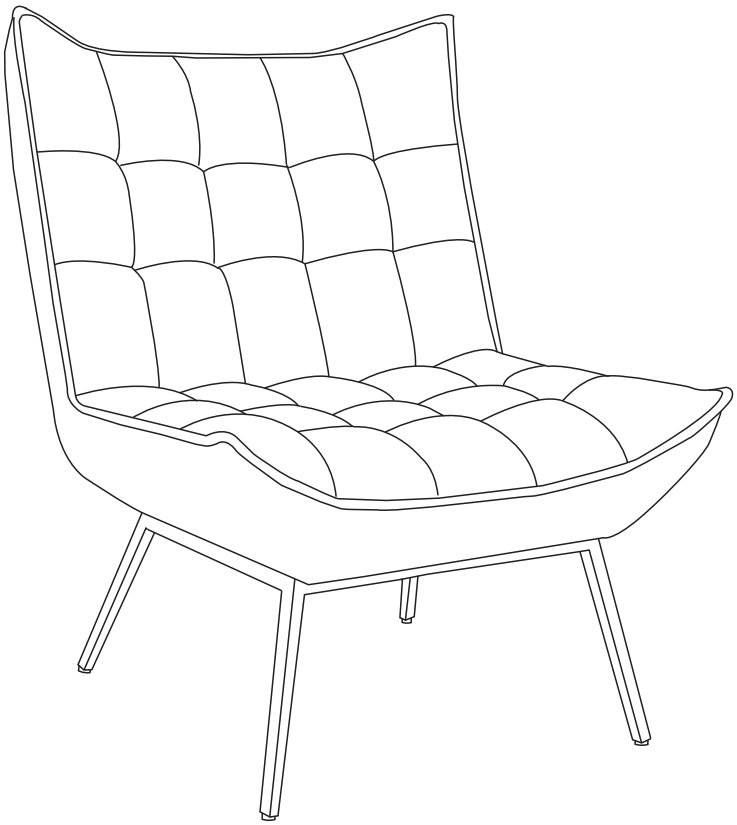Assembly Instruction